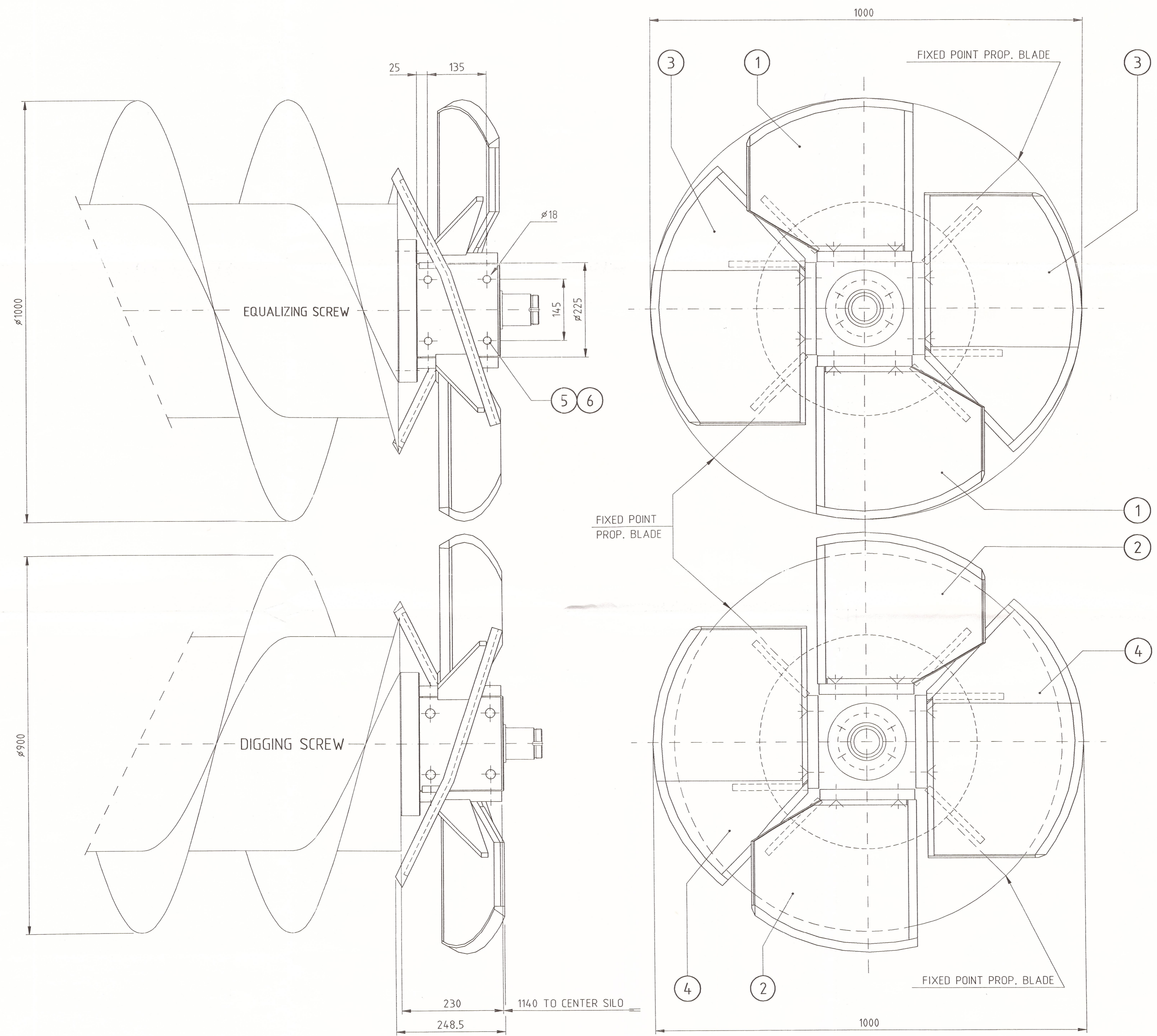


Item	Num	DESCRIPTION	MATERIAL	STANDARD / REM.	Σ.Kg
1	2	SMALL PROPELLER EQUAL. SCREW	-	SEE DWG.: 17-76	55.5
2	2	SMALL PROPELLER DIGGING SCREW	-	SEE DWG.: 17-76	55.5
3	2	LARGE PROPELLER EQUAL. SCREW	-	SEE DWG.: 17-77	73.0
4	2	LARGE PROPELLER DIGGING SCREW	-	SEE DWG.: 17-77	73.0
5	32	HEX. BOLT M16x50	A2-70	DIN 933	-
6	32	SPRING WASHER M16	A2	DIN 127B	-
				Tot. Kg:	257
				ADD.5% TARE:	270



FOR ITEM 1 AND 2 SEE DRAWING: 17-76  
 FOR ITEM 3 AND 4 SEE DRAWING: 17-77

WELDING JOINT QUALITY LEVEL 'C' ACCORDING TO ISO 5817  
 IF NOT SPECIFIED, ALL WELDING JOINTS SHALL BE  
 ALL-AROUND FILLET WELDS WITH AN EFFECTIVE THROAT  
 $e \geq 3$ , AND  $0,35 S_{MIN} \leq e \leq 0,7 S_{MIN}$ ,  
 ACCORDING TO DIN 18 800

GENERAL TOLERANCES ACCORDING TO:  
 EN-ISO 13920-AF FOR WELDING  
 ISO 2768-mK FOR MACHINING  
 CONSTRUCTIONS TO BE WELDED FIRST AND MACHINED  
 AFTERWARDS UNLESS SPECIFIED OTHERWISE

F	-	-	-	E	-	-	-
D	-	-	-	C	-	-	-
B	-	-	-	A	VARIOUS CHANGES	6.08.97	H.V.
Description:	Date:	Dr.by:	Ckd.by:	Rev	Description:	Date:	Dr.by:

rem. POLANIEC POWER STATION: GYPSUM SILO 14.000m<sup>3</sup>  
 desc. AUGERFRAME : ASSEMBLY PROPELLERS

**ESI/Engineers & Contractors** by **Eurosil**

scale: 1:5  
 am.proj.   
 date: 24.01.97  
 dr.by: D.B.  
 drawing nr. A11-181916101516-17-75  
 revision index: A

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